



DN A01085A US

PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

re application of : Sanjay Chaturvedi, et al. :

Group No. : 1625

Application No. : 09/927,288

Examiner : T. V. Oh

Confirmation No. : 4959

Filed : 08/10/01

Paper No. : 4

For : IR and/or SM Promoted Multi-Metal
Oxide Catalyst

Assistant Commissioner of Patents
Washington, DC 20231

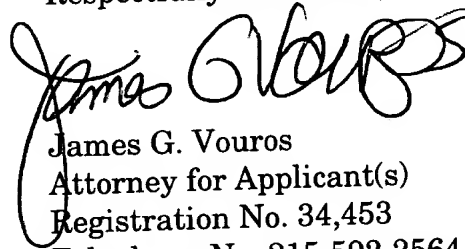
ASSOCIATE POWER OF ATTORNEY

Sir:

Please recognize **Marcella M. Bodner** of Rohm and Haas Company, 100 Independence Mall West, Philadelphia, Pennsylvania, 19106-2399, Registration No. **46,561**, as associate attorney in the prosecution of the above-identified application, with power to prosecute this application, to make alterations and amendments therein, to receive the Letters Patent and to transact all business in the United States Patent Office connected therewith.

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Respectfully submitted,



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Date: January 6, 2003

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